



FOOD GRADE LUBRICANT

NSF

SPECIAL LUBRICANTS FOR FOOD, BEVERAGES, PHARMACEUTICAL, COSMETIC & TOBACCO INDUSTRIES.



PERFORMACNE, PROFIT & PETRELPLUS

The food processing industry presents uniquechallenges to lubricantformulation engineers, lubricantmarketers, plant lubrication engineers, equipment designers and builders. While it is never desirable for lubricants to be allowedto contaminate raw materials, work -in-progress or finished product, the consequences of the lubricantcontaminated product is rarely more acute than in the food processing industry. As such, lubricants used in this industry have requirements, protocolsand performa nce expectations that go well beyond typicalindustrial lubricants.

The manufacturers of food products and beverages have to make the most of their production machinery, including maximum food safety, maximumproduction cost, minimumcosts, with minimum labour. These goals can be reachedin several ways. One of the major contributors, however, is often disregarded the choice of the right lubricants and they are applied.

Among plant operating costs, lubricants account only about one percent of the total budget. Yet they have a major influence on the total operating costs. Good lubrication management will have a tangible effect on the three biggest items in operating costs.

When choosing your lubricants, consider more than just the actual purchasing costs. It's good to bear in mind how much lubricant you are going to need, how often you will relubricate, how much time re-lubrication take and how often your machines will have to be stopped. If re-lubrication intervals become longer, you will consume less lubricant and have less to send for disposal. This will not only save you money but reduce your impact on the environment as well. The same applies to spare parts because special lubricants made by Petrelplus make component last longer.

The selection of the right lubricant can play a vital role in food Safety. Product recalls can cost the manufacturer an enormous amount of and money if not their reputations . Innumerable regulations have to be observed in the production of food, on hygiene, regarding the machineries or the materia Is used maintenance technicians, production and quality managers have to take all these regulations into account for the selection of lubricants.

Lubricatingequipment used in the food processing industry presents a uniquechallenge.

The lubricant must provide the basic desired technical performance. The lubricant must comply with acceptable industry standards on the use of approved base fluids and additives.



Manufacturing in accordance with GMP standards.

All lubricants from PETR ELPLUSlisted in this brochure conform with the requirements set forth in FDA 21 CFR 178.3570 and are registered as NSF HI. Furthermore, all our productionsites manufacturing HI lubricants and the HI lubricantsmanufactured there are certified by NSF according to the new international standards. This standardlays down hygienerequirements for the formulation, manufacture and use of lubricantsthat could have unintentional contact with the product. It is also required the lubricant manufacturers to developa hygiene strategywith a view to chemical, physicaland biological risks in the intended lubricant applications.



lubricants The are developedfor incidental contactwith products and food packaging materialsin the cosmetics. processing, pharmaceutical animal feed or industries. The use of all the lubricants can contribute to increased reliability of your production We processes. nevertheless recommend conducting an additional risk analysis, e.g. HACCP.(Hazard analysis and critical controlpoint)

FOOD I BEVERAGES I PHARMACEUTICALS COSMETICS I TOBACCO INDUSTRIES



NSF International is a public healthand safety company,a not for profit nongovernmental. It is a world leaderin standards developmentproduct certification, educationand risk management . For 60 years NSF has been committed to public health safety and protection of the environment . While focusing on food water indoor air and the environment, NSF develops nationalstandards provides learning opportunities though its center for public health education, and provides third-party conformity assessment serviceswhile representing the interests of industry,the regulatory community and the publicof large.

NSF is widely recognized for its scientific and technical expertise in the health and environmental sciences, Its professional staff includes engineers, chemists, toxicologists and environmental healthprofessionals with broad experience both in publicand private organizations.

Serving manufactures operatingin 80 countries . NSF was founded in 1944 and is headquartered in Ann Arbor, Michigan.The NSF mark isrecognized for itsvalue in international tradearound the world and is respected by regulatory agenciesat the local, state and federal levels.

Source: www.nsf.org



All ISO Viscosity and NLGJ Grades available for fluid and greases .

Contact the expert for Petrelplus to provide you with support to meet your incidental requirement & Product Data Sheet (PDS)from consulting to optimum management at info@petrelplus.com

H1 Classified Oils/Sprays SYF-990 / HYDROPLUS FG

This oils for high pressure applications, suitable within a wide temperature range.Due to their very good surface wetting properties these specia I oils offer excellent long-term lubrication . Thus, they are ideally suited for the lubrication of hydraulic systems, gears, chains, bearings, lifters etc.

- High pressure resistance
- Very good ageing and oxidation stability

SYF-990 / GEARPLUS FG

Fully synthetic gear oils with high oxidationresistance. The Gear Oil Series oils are also suitablefor the long-term lubrication of chains and spindles due their wide operating temperature range. They form a protective lubricating film on metal surfaces and maintain low friction coefficients even at high loads.

- Long oil change intervals
- High load carrying capacity

SYF-990 / GEARPLUS FGHT

These synthetic oils are suitable for the application at high temperatures. The high performance lubricants are characterized by very good pressure absorption capacity and high heat stability. Suitable for all types of gears where High temperature arise.

- High oxidation resistance
- Excellent wear protection

SYF-990 / CHAIN FLUID FG

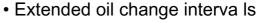
Solid-free high temperature chain oils for the lubrication of chainsin the packaging industry. These conveyor productsminimise lubricant consumption on conveyorchains in high temperature ovens and dryers and prevent residues as well as smoke formations even at high temperatures.

- Outstanding temp./viscosity properties
- Excellent wear protection

· High adhesion and creeping effect

Excellent wear protection

• High oil purity



Compared to mineral oils

- Optimum corrosion protection
- Extremely resistant against ageing









- Low evaporation losses

H1 Classified Oils/Sprays SYF - 990 /CHAINFLUID PLUS

Synthetic oil with especially selected E P additives for the lubrication of load, drive and transportation conveyerchains. This lubricant avoids residuesand is suitable for operating temperatures up to 240 °C (464 °F). Recommended to use for food and pharmaceutical industries

- High load carrying capacity
- Excel lent temp./viscosity properties

SYF - 990 / CHIANFLUID FGHT

oil evaporates withoutresidues This synthetic at hiah temperatures. Applied at above 220 °C (428 °C) it forms a smooth dry film with good lubricating properties up to +900 °C {428 °F) (1,652 °F). This oil can use whererisk offire in bakery tunnel ovens. Apply cold chains only.

- Odourless
- Temperature and oxidation resistant

SYF - 990 / COMPRESSOR PLUS FG

Physiologically harmlesscompressor oils for high and low operatingtemperatures. These specialoils are particularly suitable for the long-termlubrication of e.g. piston or screw compressors and enable oil change intervalsup to 8,000 hours.

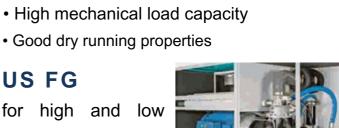
- Low oil consumption
- Increase compressor performance

SYF - 990 / GENERAL PURPOSE FG

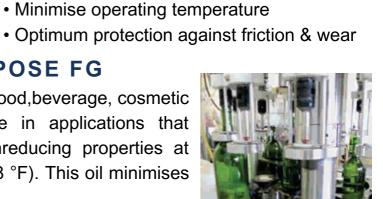
Taste and odourless universal oil for the food, beverage, cosmetic and pharmaceutical industries. Suitable in applications that require excellent lubrication and frictionreducing properties at operating temperatures up to 220 °C {428 °F). This oil minimises friction on metal surfaces.

- Excellent wetting properties
- High oxidation stability

High mechanical load capacity



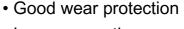






- No resinification or sticking
- Very good lubricating film loadcapacity





Low evaporation

H1 Classified Oils/Sprays SYF - 990 / FREEZPLUS FG

Refrigeration and Compressor Oils is a line of premium syntheticrefrigeration lubricants formulated with PAO or PAE base stocks. These oils have excellent thermal stability and extremely low pour points for use in refrigeration and other compressors in severe industrial service.

- Thermal Stability
- Long Drain

SYF - 990 / GENERAL PURPOSE FGHT

Universal oil with specia I PTFE - additives that provide optimumlubricating properties and protectionagainst frictionand wear. This oil is taste & odourless general purposelubricating oil & work upto 600 °C {1180 °F)

- Water displacing & high pressureresistant
- Optimum creeping and lubricating properties

SYF - 990 / VACUUM PLUSFG

Synthetic high performance lubricants based on perfluorinated polyether. These lubricants show excellent performance at high temperatures up to 300 °C (572 °F), thus enabling long lubricating intervals. These thermally and chemically stable lubricatingoils have excellent lubricatingproperties. They are used as a sealing agent in oxygen, vacuum and fitting applications and as dielectric hydraulic and heat transmission liquids.

- Non-flammable
- Very low evaporation

SYF - 990 / VACUUM PLUSFGHT

Fully syntheticspecial oils for the applicationin vacuum pumps. They are suitable for the application in a wide temperaturerange and are resistantto high pressures. Moreover, they are resistant to oxidation and protect extremely well against wear. They are resistant at high temperature and high speed machines.

Neutral towards elastomers and plastics

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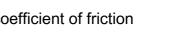
High load carrying capacity

- Low coefficient of friction
- Prevent corrosion of nonferrous metals









- No residues
- ' High pressure resistance

- Extend machine life

Optimize Equipment

For CFC / HCFC



H1 Classified Oils/Sprays SYF - 990 / THERMO PLUS FG (HEAT TRANSFER FLUID)

Fully synthetic, nontoxic heat transfer fluid with specially selectedadditives to provide outstanding protection & heat transfer suitable for food processing or pharmaceutical operation with bulk operating temperatures 325°C {625°F), for central cookingfacility, dying edibleoil, deodorizing and the heating deep fruit oils. These oil have extra properties for very low oxidation.

- Reduce oxidation
- Improved heat transfer

SYF - 990 I FRHF FG (FIRE RESISTANTHYDRAULIC FLUID)

This is a fire-resistant, water-glycol based hydraulic fluid that is as a lubricant with incidentalfood contact, for use in and aroundfood processing provides excellent areas . lubricity, imparts resistance against corrosion and rusting. This is oxidatively stable, and will prolong the servicelife of equipment. Machinery can run longer between routine maintenance and cleaning. This is water soluble and in the event of a leak or spill, is easily cleaned up withoutthe use of solvents that can contaminate food was developed for food processing applications, such as fryers, ovens, cookers and other heat applications.

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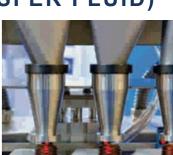
- Water Soluble
- 'Reduce Operating Cost

Minimum operating Cost

Low vapour pressure



- Extra Lubricity
- Anti corrosive





H1 Classified Cleaning Agents/Solvents

Sugar dissolving lubricant for the lubrication of rocker arms, joints, lifters, spindles, chains and pincers. Due to its high density it penetrates mineral oil based emulsions and allows a smooth lubricantchange . These oil have sugar dissolving withouttaste and odourlessalso reduce sugarbuild upon chain for increasedlife. These oil allowing penetration to the frictionpoint.

- Good surfacewetting
- Wide operating temperature range

SYF-990/CLEANSYNTH / VG-1 & VG-2 (RELEASE AGENTS)

Fully synthetic, liquidcleaning and dispersing agents that are very compatible with metals and elastomers. They are suitableas carrier medium for the food processing industry to dilutelubricants. These oil have to use stable aqueoussolution of syntheticlubricating fluidfor especially use in confectionery

- Easy removal and cleaning of oil, grease
- Remove wax and adhesives

SYF - 990 / SILICONFLUID FG

Silicone oils with a wide temperature range up to 250 °C (482 °F) and excellent low temperature properties. These transparentpolymethylsiloxanes have extraordinary separation efficiency and are compatible with most seals and elastomers. Therefore ,they are ideally suited as releaseand lubricating agents for material pairingplastic I metal or plastic/plastic.

- Low pour point
- Goodviscosity & temperature behavior

- Evaporates without residuesGood creeping properties

Water soluble

Good Metal Affinity

- High surface activity
- High compressibility









H1 Classified Cleaning Agents/Solvents

Fully synthetic cuttingoils, ideally suited for the lubrication of cross cutters and disc-cut systems in the paper and corrugating industry. Specially selectedraw materials ensure good adhesionand excellent lubricating properties. These cutting fluid have 100% nitrate and chlorinefree with extra emulsifiable coolant chemistry. These PROSYNTHCUT FG provide excellent rust protection .



- Dissolves sugar
- Wide operating temperature range
- Protect reliably againstfriction & wear
- Excellent cleaning properties





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H1 Classified Greases / Pastes

SYF - 990 / DRAWPLUS FG (DRAWING & PUNCHING FLUID)

This is a high qualityfood grade solvent oil. It also suitable for pressingand drawing of aluminum sheets for production of containers, trays and caps used in pharmaceutical and food industryand blanking of grates, fins and heat exchangers used in mechanical and electrical industries.

- Odourless
- No Chlorine

SYG-990 / SILICON GREASE EP

Silicone grease with good lubricating properties, particularly at low high temperatures. This product has been and developed for the lubrication of fittings with EPDM seals as well as rubber seals in

filling machines. It is neutral towards elastomers and resistant to disinfectants and cleaningsolutions.

Taste- and odourless

Neutral towards froth

No Sulfur & Chlorine

• Extend Tool Life

- Good temperature behavior
 Excellent sealing compatibility

SYG-990 / SILICON GREASE

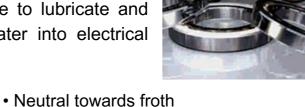
Silicone greasefor the application within a wide temperature range. This product is neutral towards elastomerssuch as NBR, EPDM and rubber sea ls. This silicon grease to lubricate and locate-0-rings, also prevent theingress of water into electrical equipments.

- Physiologically harmless
- Especially suitable at high & low temp

SYG-990 / FGHT GREASE

Adhesive lubricants, suitable for the lubrication of beer and bar fittings as well as dispenser installations . These lubricants performwell due to their very good cold and hot water stability as well as their outstandingneutral behavior towards froth.

- Taste and odourless
- Disinfectant& cleaning solutions











Resistantto milk and fruit acids

Excellent sealing compatibility

Works with low temperature



H1 Classified Greases / Pastes

SYG-990 / FGHT GREASE- 2

Special grease for the application in e. g. valves, taps or fittings. It has very good lubricating properties and excellent oxidation resistance. Moreover, it is very adhesive and resistant to steam. This non corrosive grease sutiable for bottling & other industries.

- Neutral towardsfroth
 Physiologically harmless
- Excellent properties
 · Works with high temperature

SYG-990 / SSFG GREASE

Semi-synthetic universal greases with good adhesionproperties. These greases are suitable for guide ways and sliding elementssuch as cylinderguide ways, rollers,cam discs, gear racks, tubularrails, return stations in circular conveyors and miscellaneous bearings inside and outside cooling sections.

- Taste and odourless
- · Resistant to cold and hot water
- \cdot Good adhesion
- Excellent protectionagainst wear

SYG-990 / ALFG GREASE

Syntheticspecial greases resistant high temperatureand oxidation. They are suitable for the lubrication of roller and journal bearings. These products show very good lubricating properties with a

low friction coefficient and protect verywell against corrosion and wear.

- \cdot Resistant to cold and hot water $\,\cdot$ High load carrying capacity
- \cdot Excellent corrosion protection \cdot Outstandingthermal stability

SYG-990 / ALFG GREASE

These long-life high temperature greases are characterized by their high thermal stabilityand optimum wear protection. They are neutral towards most elastomers and are very media resistant. The synthetic special lubricants are mostly applied in roller bearings and conveyer rollers.

- Non-flammable
 Very good friction and wear
- \cdot Optimum corrosion protection \cdot High ageing and oxidation stability











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H1 Classified Greases / Pastes

SYG-990 / ALFG-HT GREASE

Metal-free assembly and release paste with HI registrationfor the use in high temperature applications up to 1.200 °C (2,192 °F). The assembly paste offers consistentlubricating and seperation properties, even at high surface pressure within a wide temperature ange.

- Low friction coefficient
- Tribo corrosion

- Longmaintenance intervals
- Offers optimumprotection against

SYG-990 / OC GREASE (OXYGEN COMPATIBLE GREASE)

A perfluoroether based product which uses the latest grease technology and technical developmentsto deliver high performance under the most extreme conditionsof load and temperatures. This is NON TOX I C making it safe to use in food and pharmaceutical production areas.

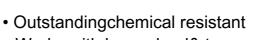
- Use for diving equipment
 Outstandingchemical res
- Non corrosive

• Works with heavy load& temperature









H1 Lubricants For Pharmaceuticals Industries

- AUTOCLAVE
- BLISTER PACKAGING MACHINES
- CAPSULE FILLING MACHINES
- CARTONING MACHINES
- CHAINS
- COATER FLUIDISED BE D SYSTEMS
- COMPR ESSORS
- DRAWI NGS
- FILLING MACHINE (Liquid)
- GEARS
- GRANULATING MACHINES

HYDRAULIC SYSTE MS

Petrelplus.

- MECHANICAL SEALS
- PEELER CE NTRIFUGE
- PNEUMATIC DRIVES
- ROLLER BEAR INGS
- SEAL LUBRICATIONS
- SEPARATORS
- SLIDE WAY
- TABLET PR ESS
- VALVES
- PUNCHING MACHINES



H1 Lubricants For Food & Beverages Industries

- AIR R ECIPROCATING COMPRESSORS
- AIR ROTARY VANE COMPRESSORS
- AIR SCR EW COMPRESSORS
- CAPPERS BEAR INGS & SLIDING SHAFTS
- CONVEYOR BEARINGS
- ENCLOSED G EARS (Spur, Bevel And Worm Gears)
- FILLING MACHINES
- HIGH TEMPER ATUR E BEARINGIN LABLING MACHINES
- LIFTING ROD GUIDES
- OPEN ORI
- SEALING AND FILLING
- VACUUM PUMPS

PALLESTISERS DRIVES
 &CONVEYOR CHAINS

Petrelplus⁺

- PLASTIC SLATTED
 CONVEYORS
- PNEUMATICS
 HYDRAULICS
- REFRIGER ATION
 COMPRESSORS
- ROLLER BEARINGS
- SCREW THREADS
- SEAMERS WITH OIL
 CIRCULATION MACHINES
- TRANSPORT & DRIVE
 CHAINS







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